



FORMERLY QUALITY ROLLING & DEBURRING

ISO 9001: 2008 CERTIFIED

Main Headquarters
P.O. Box 902
135 South Main St.
Thomaston, CT 06787-0902
860.283.0271 tel
860.283.8589 fax
www.UniMetal.com

January 12, 2012

US Environmental Protection Agency
Ariel Rios Building
Mail Code 2254A
1200 Pennsylvania Avenue, NW
Washington, D.C. 20460

Attn: Robert G. Heiss, Director
International Compliance Assurance Division

**RE: 2011 ANNUAL REPORT OF HAZARDOUS WASTE EXPORTS,
FACILITY EPA ID NUMBER: CTD981213101**

Mr. Heiss,

Enclosed for your review is the 2011 Annual Report of Hazardous Waste Exports for UniMetal Surface Finishing LLC, EPA ID Number CTD981213101. If you have any questions, please feel free to contact me at (860) 283-0271 ext. 250.

Sincerely,

Jim Murphy

Corp. Environmental Manager
UniMetal Surface Finishing LLC

received
SDN 1/24/2012



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RETURN RECEIPT
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US EPA
Ariel Ribs Bldg
Mail Code 2254A
1200 Pennsylvania Ave NW
Washington, D.C. 20460



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1. PRIMARY EXPORTER

EPA ID No.: CTD981213101
Name: UniMetal Surface Finishing LLC
Mailing Address: 135 South Main Street
City/State/Zip: Thomaston, CT 06787

2. CONSIGNEE

EPA ID No: NYD980756415
Name: STABLEX
Address: 760 Industrial Boulevard
City/State/Zip: Blainville, Quebec, Canada J7C-3V4

3. TRANSPORTERS

Transporter 1
EPA ID No.: CTD021816889
Name: United Industrial Services

4. WASTE INFORMATION**Waste No. 1**

Description of Waste: Metal Hydroxide Wastewater Treatment Sludge from metal parts cleaning and plating operations.

EPA Waste No.: F006
DOT Shipping Name: RQ, Hazardous Waste, Solid, NOS, 9, NA3077, (F006), PG III
DOT Hazard Class: 9
UN/NA Number: NA3077

Waste No. 2

Description of Waste: Metal Hydroxide Plating Wastewater Bio-Treatment Sludge from metal parts cleaning and plating operations.

EPA Waste No.: F006
DOT Shipping Name: RQ, Hazardous Waste, Liquid, NOS, 9, NA3082, (F006), PG III
DOT Hazard Class: 9
UN/NA Number: NA3082

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5. SHIPPING INFORMATION:Waste No. 1Total weight of this Waste Shipped: 336.12 TonsNumber of Shipments: 23Waste No. 2Total weight of this Waste Shipped: 0 TonsNumber of Shipments: 0**6. WASTE MINIMIZATION STATEMENT**

- a. Efforts undertaken during the calendar year to reduce the volume and toxicity of the waste include:

Removal of the sulfide based chemistry and replacement of our polymer with a more effective, latex based product.

- b. Changes in volume of waste generated as compared to previous years:

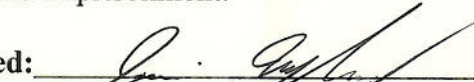
<u>YEAR</u>	<u>Waste No. 1 Tons Shipped</u>	<u>Waste No. 2 Tons Shipped</u>
2004	236	0
2005	244	0
2006	244	0
2007	285	0
2008	247	0
2009	177	0
2010	262	0
2011	336	0

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9. CERTIFICATION

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and based on my inquiry of those individuals responsible for obtaining the information, I believe that the submitted information is true, accurate and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

Signed:  Date: 1/12/2012

Printed Name: Jim Murphy Title: Corp. Environmental Manager